

## Saddlers Court Mfg Ltd:- Capacity List

QTY	TYPE Machining	Table Size	X Travel	Y Travel	Z Travel	Spindle	Tool Changer
3	DAH LIH MCV 1020 Vertical Machining Centre	1250 X 660	1020	550	560	BT 40	ATC
2	DAH LIH 1250 Vertical Machining Centre	1400 x 820	1250	650	700	BT 50	ATC
3	DAH LIH 1450 Vertical Machining Centre	1600 x 880	1450	750	750	BT 50	ATC
1	HAAS VF2 Vertical Machining Centre	900 x 360	760	412	412	BT 40	ATC
1	HAAS VF3 Vertical Machining Centre	1220 x 460	1016	508	635	BT 40	ATC
1	HAAS VF4 Vertical Machining Centre	1320 x 460	1270	508	460	BT 40	ATC
1	SORALUCE SP6000	6000 X 1100	4500	1000	1600	BT 50	ATC
1	HARTFORD Blockbuster Pro 2150 AG	2100 x 1450	2060	1560	780	BT 50	ATC
1	CME Bed Mill	2700 x 1000	2500	1200	1000	BT 50	Universal

QTY	TYPE Machining	Tooling Stations	Chuck Dia	Max Turned Dia	Max Swing Dia	X Travel	Y Travel
2	Churchill HC 10 Turning Centre	10	315	360	600	190	530
1	Doosan S3690 LX Turning Centre	12	380	390	580	245	1150
1	Haas SL20 Turning Centre	10	210	262		160	508
2	Haas SL30 Turning Centre	10	254	432		160	863
1	HYUNDAI LV 800RM vertical lathe, with LIVE TOOLING	12 Live	635	550	N/A	440	800
3	Matsura Muratec MD 200, twin spindle with LIVE TOOLING & GANTRY LOADING	10 Live	Bespoke	N/A	N/A	N/A	N/A

QTY	TYPE Cutting	Table Size	Thickness Max				
1	Plasma High Definition CNC	10000 x 2500	35mm				
1	Oxy/Gas Cutting CNC	5000 x 2500	150mm				
1	Press Brake 320 tonnes CNC 7 axis	4000 between posts	Subject to Yield of material				
1	Press Brake 100 tonnes CNC 5 axis	3000 between posts	Subject to Yield of material				
1	Flattening Press 150 tonnes	N/A	Subject to Yield of material				