

## MACHINE TOOL CAPACITY LIST

### Machining Centres

| Qty | Type             | Table size  | X Travel | Y Travel | Z Travel | Spindle | Tool Changer |
|-----|------------------|-------------|----------|----------|----------|---------|--------------|
| 1   | DAH LIH 1350 VMC | 1700 x 800  | 1350     | 635      | 700      | BT 50   | ATC          |
| 2   | DAH LIH 1250 VMC | 1400 x 820  | 1250     | 650      | 700      | BT 50   | ATC          |
| 3   | DAH LIH 1450 VMC | 1600 x 880  | 1450     | 750      | 750      | BT 50   | ATC          |
| 1   | HAAS VF2 VMC     | 900 x 360   | 760      | 412      | 412      | BT 40   | ATC          |
| 1   | HAAS VF3 VMC     | 1220 x 460  | 1016     | 508      | 635      | BT 40   | ATC          |
| 1   | HAAS VF4 VMC     | 1320 x 460  | 1270     | 508      | 460      | BT 40   | ATC          |
| 1   | HURCO MC10 VMC   | 1000 x 480  | 860      | 440      | 580      | CAT 40  | ATC          |
| 1   | HURCO MB2 VMC    | 1100 x 500  | 860      | 420      | 540      | CAT 40  | ATC          |
| 1   | SORALUCE SP6000  | 6000 x 1100 | 4500     | 1000     | 1600     | BT 50   | ATC          |
| 3   | DAHLIH MCV 1020  | 1250 x 660  | 1020     | 550      | 560      | BT 40   | ATC          |

### Turning Centres

| Qty | Type                           | Tooling Stations | Chuck Dia | Max Turned Dia | Max Swing Dia | X Travel | Z Travel |
|-----|--------------------------------|------------------|-----------|----------------|---------------|----------|----------|
| 2   | Churchill HC 10 Turning Centre | 10               | 315       | 360            | 600           | 190      | 530      |
| 1   | Doosan S3690 LX Turning Centre | 12               | 380       | 390            | 580           | 245      | 1150     |
| 2   | Haas SL30 Turning Centre       | 10               | 254       | 262            |               | 160      | 530      |
| 1   | Haas SL20 Turning Centre       | 10               | 210       | 245            |               |          | 432      |

### Milling

| Qty | Type                     | Table Size  | X Travel | Y Travel | Z Travel | Spindle | Head      |
|-----|--------------------------|-------------|----------|----------|----------|---------|-----------|
| 1   | CME Bed Mill             | 2700 x 1000 | 2500     | 1200     | 1000     | BT 50   | Universal |
| 1   | Butler Elgamill Bed Mill | 2150 x 750  | 1800     | 800      | 800      | BT 50   | Universal |